

Installation Instructions

REAR CAMBER ADJUSTMENT FOR TAURUS/SABLE (SEDANS ONLY)

- 1) Raise rear of vehicle until suspension hangs freely.
- 2) Remove control arm mounting bolts at center bracket and discard.
- 3) Lower control arms out of bracket until bolt holes are exposed.
- 4) Using a 1/2" tapered rotary file, elongate both front and back sets of holes in the center bracket.

Caution: Maximum hole elongation should not exceed 1/4" from edge of existing hole.

- 5) For positive (+) camber adjustment, elongate holes toward center of vehicle. For negative (-) camber adjustment, elongate holes toward wheel (see Fig. 2).
- 6) Install cam bolts as shown (see Fig. 3) do not tighten nuts.
- 7) Lower vehicle, jounce and rotate cambolts to desired camber adjustment.
- 8) Adjust toe. Torque nuts to factory specification.
- 9) If additional toe is needed, loosen cambolts and adjust as necessary..

